



RACK & RIDDLE

CUSTOM WINE SERVICES

*Northern California Wine Country's Leading Custom Crush and
Méthode Champenoise Sparkling Wine Production Facility*

•HEALDSBURG •ALEXANDER VALLEY

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CUSTOM CRUSH GRAPE-TO-BOTTLE FULL PRODUCTION SERVICES

- Sparkling or Still wines
- **Custom Crush:** Your grapes, your protocol
- **In-house lab work:** State-of-the-art wine lab
- **Full-service storage facilities**
- **Automated bottling, labeling, & packaging:** Customizable to various bottle formats
- **Large and small lot production capabilities —** *no project too big or small*

You provide the grapes and we'll follow your protocol to develop a noteworthy wine.



BASE-TO-BOTTLE SERVICES & BOTTLING CONTRACTS

- Sparkling or Still Wines
- Large and small lot wines welcome
- Expert guidance from our winemakers
- **Fully automated bottling, labeling, & packaging:** Customizable to various bottle formats
- **Your supplies; your protocol:** We work with you from beginning to end

Your base wine or ours, we'll follow your protocol to create an outstanding product.



PRIVATE-LABEL SPARKLING WINE SERVICES

- Create your own private-label California sparkling wine (*also known as “shiners”, “white-label” and “store-branded”*)
- Traditional French “Méthode Champenoise” process
- Award-winning wines & winemakers
- **Personal consultation** with our winemakers to create your very own custom blend using our base wines



BARREL & CELLAR SERVICES

- Stainless steel tanks
- Barrel storage
- Tirage storage

Talk to us about your wine storage needs. We've got you covered with ample capacity in various quality-controlled formats.



WINE LABORATORY SERVICES

- State-of-the-art, full-service lab
- Foss wine scan with So2
- PH/TA auto titrator
- UV-VIS spectrophotometer
- Alcolyzer
- DMA
- Heat/cold stability analysis
- Pre/post bottle micro plating



CCOF CERTIFIED ORGANIC SERVICES

We offer organic winemaking production options. Our facilities are CCOF certified organic.





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*Schedule a Consultation with
Our Award-Winning Winemaking Team*

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